User:

Tuesday, 05/08/2008 3:38:55 PM

Julie Lecocq

Process Sheet

Customer

: CC-DAR01 Dart Aerospace Ltd.

Job Number : 40995

Estimate Number

: 13339

P.O. Number

This Issue

: 05/08/2008

: NC

First Issue

Previous Run

: // : 40704

S.O. No. :

: MACHINED PARTS Type

Part Number

Drawing Number

Drawing Name

: D3763 REV B

Project Number

: N/A : B **Drawing Revision**

Material

Due Date

: 08/08/2008

: TUBE

: D37633

Qty:

74 Um:

Each

Written By

Prsht Rev.

Checked & Approved By Comment

: Est Rev:A

08-05-23

new issue

DD verified by:JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M6061T6R1250

6061-T6 Round Bar 1.250

Comment: Qty.: 0.1145 f(s)/Unit

6061-T6 Round Bar 1.250 Batch: 105875

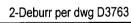
Total: 8.4693 f(s)

2.0 DOOSAN LATHE



Comment: Doosan Lathe

1- Turn as per Folio FA751 Rev: & Dwg D3763 Rev:



3.0

QC2



PARTS AS THEY COME OFF MACHINE

4.0

SECOND CHECK



QC8

Comment: SECOND CHECK

PACKAGING RESOURCE #1



5.0

PACKAGING



Comment: PACKAGING RESOURCE #1

Identify and Stock Location: 5T 11

08-08-18

Dart Aerospace Ltd

W/O:		WORK ORDER C	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date: _	

NCR:		,	WORK ORDER NON-CONFORMANCE (NCR)								
DATE		Description of NC		Corrective Action Section B							
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
								-			

NOTE: Date & initial all entries

QA: N/C Closed: ____ Date: ____

Date: * Uşer: Tuesday, 05/08/2008 3:38:55 PM

Julie Lecocq

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: TUBE

Job Number: 40995

Part Number: D37633

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21



Comment: FINAL INSPECTION/W/O RELEASE

FINAL INSPECTION/W/O RELEASE



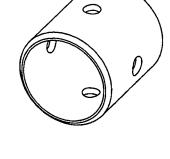
Job Completion



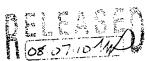
Dart Ae	rospace	e Ltd							
W/O:			W	ORK ORDER CHANGES					
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
<i>-</i>			·····						
Part No		PAR #:	Fault Cate	gory: N	ICR: Yes	No DQ	A:	_ Date: _	
					QA: N	/C Close	d:	_ Date: _	
NCR:			WORK ORD	ER NON-CONFORMANO	CE (NCF	R)	- V		
D.4.7.F	OTED	Description of NC		Corrective Action Section B		Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		ion C	Chief Eng	QC Inspector
					,				
			1 1		4				

NOTE: Date & initial all entries

Ø 1.010^{+0.010} Ø 0.221 B 0.66 Ø1.16 B B 0.66 -0.05 X 45° CHAMFER 2 PL Ø0.201 THRU B **D3763-3 TUBE**



SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE
WORK ORDER
NO. 40995



DESIGN HS		DART AEROSPACE LTD			
DRAWN	HS	HAWKESBURY, ONTA			
CHECKED	201	DRAWING NO.	REV. B		
MFG. APPR.	(Sull)	D3763	SHEET 6 OF 9		
APPROVED	ANY!	TITLE	SCALE		
DE APPR.	- 	END FITTING	NTS		
DATE OR	16 23	COPYRIGHT © 2008 BY DART THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPL			

NOTES:
1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

DART AEROSPACE LTD	Work Order: 40995
Description: 74BE	Part Number: D3763-3
Inspection Dwg: D3763 Rev: 13	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Rejest	Method of Inspection	Comments
1221	+.005-0.00	.722				
.66	+/030	,660				
	+1030	1.708				
.66	+/030	-660			/. -	2
.05×45°	*f. 030 x 1/2"	.05 × 45°				
-201	+,005 -0001	.202		· · · · · · · · · · · · · · · · · · ·		
1.010.	+ 1010 - 0.0	1,013				
	+1030	1.158				
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Measured by: Rb ,		lle,	Audited by:	and	Prototype Approval:			
	Date:	08/08/15	Date:	05/08/16	Date:			
Rev	Date	Change			Revised	by	Approved	
A		New Issue			KJ/JLM			

